

Power Factor regulator BLR-CM-T/RT

BLR-CM



Connection

Only qualified staff is allowed to perform the installation. All legal rules have to be observed and technical standards have to be met. Before connecting the device check that all connecting leads are de-energized and that current transformers are bypassed.

- 1) Compare auxiliary-, measurement-, control voltage, frequency and the current path of the device (see type label) with the data of the electricity network.
- 2) Assemble the relay in the switch panel with the 2 mounting clips. If the device is not fitting in the cutout the small plastic bars on the side of the case can be removed with a knife.
- 3) Connect protective ground to the terminal link of the case.
- 4) Connect in accordance to the wiring diagram. Pay special attention to the cross section size of the CT connections! An integrated voltage observation with regard to the auxiliary voltage in BLR-CM guarantees a safety disconnection of the capacitors in case of undervoltage. It must be ensured, that auxiliary voltage is taken from the identical phase as control voltage for the contactors, to guarantee that all switching elements are safely switched off in case of under voltage.
- 5) Remove short circuit links of the current transformer before commissioning!



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User Interface of BLR-CM is a graphical LCD and a membrane keyboard with 4 softkeys.

LCD is split into 4 areas:



Top area:

The two lines of top area are showing information about general status of the relay. The readings of this area are always available, independent from the menu which is used. The readings of top area can be parametered in menu SETUP/DISPLAY. The "sad face" indicates that there are problems with the level of voltage or current. The "happy face" indicates that levels of voltage and current are ok. The "serious face" indicates setting PFC OFF or PFC FREEZE.

Status columns: left and right column are showing the status of the control exits.

- 1 Step 1, status: off, type: NORMAL or FAST
- 2! Step 2, status: off, type: NORMAL blocked or FIX OFF
- F Step 3, status: off, type: FAULTY
- 4 Step 4, status: on, type: NORMAL or FAST
- 5! Step 5, status: on, type: FIX ON

Step 6, status: off, type: OFF, not available or PFC OFF

"NORMAL blocked" can be caused by discharging time

"PFC OFF" can be caused by voltage out of tolerance, by relay is off due to setting or due to Alarm system.

Main area: the three lines of main area are for menu navigation and display of information

Softkey area: the soft key area shows the function of the membrane-keyboard. Depending on the opened menu, the function is different.

The present manual is for the commissioning. For further explanations and more possible settings, please check the reference manual.



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To grant an easy commissioning for dynamic systems the following pages shows step by step how to set up the BLR-CM-T/RT. If you're following the highlighted arrows , this manual will guide you trough the complete setup and explains all possible and necessary settings.

STEPINFO > SETUP < MANUAL ↑↓→	PASSWORD 2402		
Hold the button until PASSWORD appears in the display. Default PASSWORD is 2402	> CHANGE LANG. < START AI ← □ →	Standard version of BLR-	CM is supporting English, German and French.
	CHANGE LANG. > START AI < MEASUREMENT ← ↑ 및 →	Automatic initialization is a exits are working and it ca voltage and current by inte	switching all exits. During this test it can get information, which an correct the connection of the measuring channels for ernal settings.
	START AI > MEASUREMENT < STEPS ← ↑ ↓ →	CT FACTOR ← + ↓ →	Pushing the \rightarrow button opens the input window for the CT FACTOR. After changing the CT FACTOR confirm the adjustment via \blacktriangleleft^{J} . The CT FACTOR is the ratio of current transformer. (e. g. 1000/5 = ratio 200). For current measuring a CT always have to be used! For dynamic systems it's absolute necessary to adjust the correct CT FACTOR!
		CT FACTOR ← + →	
		VT FACTOR ← + ↓ →	Pushing the \rightarrow button opens the input window for the VT FACTOR. After changing the VT FACTOR confirm the adjustment via \blacktriangleleft^{J} . The VT FACTOR is the ratio of the voltage transformer. If the regulator is connected directly to the measurement voltage without VT the value 1 has to be used
		VT FACTOR ← + →	
		NOM. VOLTAGE ← + ↓ →	Pushing the → button opens the input window for the NOMINAL VOLTAGE. After changing the NOMINAL VOLTAGE confirm the adjustment via ◀J. Function of the setting of nominal voltage is to make a definition about the nominal voltage of the system. The threshold levels for under- and overvoltage are based on this as well as the ratings of the capacitor sizes in step database, which are used for control and monitoring. Independent of connection of the voltage measuring channel, nominal voltage is always the phase-phase voltage!
	START AI > MEASUREMENT < STEPS ← ↑ 및 →	NOM. VOLTAGE	After setting the nominal voltage, push the ← □ button to leave the submenu "MEASUREMENT".
	MEASUREMENT > STEPS < CONTROL ← ↑ ↓ →	STEP XX DISCHARGE TIME ← + ↓ ➡	Pushing the \rightarrow button opens the input window for the discharge time of the capacitor steps. Depending on the discharge device it can be set to 0 sec. After changing the discharge time confirm the adjustment via \blacktriangleleft^{J} . By pushing the + button you can select the desired step.
		STEP XX DISCHARGE TIME ← + □ →	After setting the discharge time for all used steps, push the ↓ button to adjust the step type.
		STEP XX STEP TYPE ← + ↓ →	By pushing the ◀► button the desired step type can be adjusted. All steps which are used for fast control should use step type "FAST". Not used steps should be set on step type "FIX OFF" or "OFF" to avoid uncessary alarm. To select the steps use the + button.
		STEP XX STEP TYPE ← + 및 →	After setting the step type for all used steps, push the ↓ button to adjust the nominal value for step size.



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	STEP XX SWITCH CYCLES ← + ① →	
	STEP XX NOM. VALUE ← + ↓ →	Pushing the \rightarrow button opens the input window for the nominal value for the step size of the capacitor steps. This setting should be done very accurate, because a wrong strored step size can disturb the controll behaviour of the regulator. To select the steps use the + button.
MEASUREMENT STEPS < CONTROL ← ↑ 및 →	STEP XX NOM. VALUE ► + ↓ →	After setting the nominal value for all used steps, push the ← button to leave the submenu "STEPS".
STEPS CONTROL < DISPLAY ← ↑ ↓ →	CONTROL ← J →	ON: Automatic control is running FREEZE: Automatic control is stopped; status of exits is frozen OFF: Automatic control is stopped; all exits are off
	COS PHI 1 ← ↑ 및 →	This is the setting for target COS PHI1. It will be valid during normal operation
	COS PHI 2 ← ↑ 【 →	
	SWITCH INTERVAL ← ↑ 📱 →	 The switch interval is the time delay between switching steps in regulation. The switch interval has two different functions: Protecting the contactors by reducing the number of switching cycles. Building of the average of the reactive power in the time of the switch interval.
		The switch interval is only valid for steps with step type "NORMAL". All steps with step type fast ignore the setting in item switch interval.
	SWITCH INTERVAL STEP EXCHANGE ← ↑ □ →	
	ASYM. FACTOR ← ↑ ਯ →	
	ASYM. FACTOR ← ↑ ↓ → STEP RECOGNITION ← ↑ ↓ →	
	ASYM. FACTOR ← ↑ ↓ → STEP RECOGNITION ← ↑ ↓ → SWITCH CYCLES BALANCING NO ← ↑ ↓ →	
	ASYM. FACTOR ← ↑ ↓ → STEP RECOGNITION ← ↑ ↓ → SWITCH CYCLES BALANCING NO ← ↑ ↓ → SWITCH CYCLES BALANCING% ← ↑ ↓ →	
	ASYM. FACTOR ← ↑ ↓ → STEP RECOGNITION ← ↑ ↓ → SWITCH CYCLES BALANCING NO ← ↑ ↓ → SWITCH CYCLES BALANCING% ← ↑ ↓ → STEP EXCHANGE ← ↑ ↓ →	
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	ASYM. FACTOR ← ↑ ↓ → STEP RECOGNITION ← ↑ ↓ → SWITCH CYCLES BALANCING NO ← ↑ ↓ → SWITCH CYCLES BALANCING% ← ↑ ↓ → STEP EXCHANGE ← ↑ ↓ → CONTROL SENSITIVITY ← ↑ ↓ →	
	ASYM. FACTOR ← ↑ ↓ → STEP RECOGNITION ← ↑ ↓ → SWITCH CYCLES BALANCING NO ← ↑ ↓ → SWITCH CYCLES BALANCING% ← ↑ ↓ → STEP EXCHANGE ← ↑ ↓ → CONTROL SENSITIVITY ← ↑ ↓ → CONTROL CONTROL ← ↑ ↓ →	



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Q CAPACITIVE STEPS TURN OFF	
← ↑ ↓ →	
FAST CONTROL DELAY MEASURMENT 050 PER. ← ↑ ↓ ➡	After switching operations, voltage and current are oscillating. Measuring break shall avoid wrong measuring values after a switching operation. This setting should be done carefully, because dependent on ambient conditions the compensation unit can hunt, when this setting is too small.
FAST CONTROL MAX. STEP VAL. Q 0.00 var ← ↑ ↓ →	This setting limits the maximum capacitor power which can be switched-in in one switching operation. If too much capacity is switched-in in one operation, this can cause unmeant reactions in grid. The setting is done in kvar. If the setting is "0" (factory setting), there is no limitation.
FAST CONTROL MEAN Q 001 PER. ← ↑ ↓ →	The number of mains cycles which are used to build the average of control deviation. Start for building the average is after the measuring break is finished.
FAST CONTROL SYNC. IMP. NO ← ↑ ↓ →	YES: the trigger pulse for switching the thyristor-switches is synchronous to the zero-crossing of the mainsvoltage (rising sinus). This can cause a delay of the switching operation which is less one mains cycle. NO: the trigger pulse for switching the thyristor-switches is coming directly after finishing the measuring of one periode + run time for the algorithm (some µsec).

After completing the steps above, the controller will check the measured voltage and current. If all measured values are within the prescribed tolerances, the controller start will start normal operation.

Ε	1.	00, [©]	<> LIM		
Ħ	>	STEP SE	' INFO TUP	<	
	_	DEVIC	E INFO		
	_	T			
Η	1.0	00, ()	< LIMI DIOMO		
Ħ	>	STEP	INFO	E	
Н		DEVIC	E INFO		1
	-	+	+	-	
Η	1.0	00;S	KW-imp DIOMC		
H		STEP	INFO	E	
Н	_	DEVIC	EINFO	<u> </u>	
		•	+		

If the controller remains in this setup status for more than 5 sec use the flowchart above to check the VT ratio the nominal voltage and the connection of the voltage measurement.

If the controller remains in this setup status, check the connection of the current transformer. e.g. has the short link been removed and is the respective CT ratio correctly set?

As soon the controller has acquired the measurement voltage and the measurement current it shows the current cos phi and starts with normal operation.

Menü BLR-CM

ME

ULL				v	Voltage Phase-Phase	PF1					Power factor
ULN				V	Voltage Phase-Neutral	CP1					Cos phi
THD				%	Total Harmonic Distortion						
÷		1	Ť			+	1		t		
I				A	Current	OPH					Operation hours counter
THD				%	Total Harmonic Distortion	APF					Average power factor
<u> </u>					T-MAX	Ľ.			°C	Highest measured temp.	
Ť		1	↓			+	Ť		t		
Р				W	active Power	WPI				WH	counter active work import
Q				var	reactive Power	WPE				WH	counter active work export
S				VA	apparent power						
Ť		↑	↓			+	Ť		Ť		
F				HZ	frequency	WQI				varH	counter reactive work ind.
ΔQ				var	control deviation	WQE				varH	counter reactive work cap.
Т				°C	ambient temperature						
Ļ		↑	Ť			+	↑		t		
	ULL ULN THD ← I THD ← P Q Q S ← F ΔQ T ←	ULL ULN THD • I THD • P Q S • F AQ T • •	ULL ULN THD ← ↑ I THD F AQ T ← ↑ F AQ T ← ↑	ULL $\ \ \ \ \ \ \ \ \ \ \ \ \ $	ULLVULNVTHD% \leftarrow \uparrow \downarrow IATHD% \leftarrow \uparrow \downarrow PWQvarSVA \leftarrow \uparrow \downarrow FHZAQvarT°C \leftarrow \uparrow \downarrow	ULLVVoltage Phase-PhaseULNVVoltage Phase-NeutralTHD%Total Harmonic Distortion \leftarrow \uparrow \downarrow IIACurrentTHD%Total Harmonic Distortion \leftarrow \uparrow \downarrow P \lor VQvarreactive PowerSVAapparent power \leftarrow \uparrow \downarrow F \lor HZAQvarcontrol deviationT \circ Cambient temperature \leftarrow \uparrow \downarrow	ULLVVoltage Phase-PhasePF1ULNVVoltage Phase-NeutralCP1THD%Total Harmonic Distortion \leftarrow \leftarrow \uparrow \downarrow \leftarrow IACurrentOPHTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFC \uparrow \downarrow \leftarrow P \lor \lor \leftarrow Q \lor varreactive PowerQ \lor varreactive PowerQ \lor \lor \leftarrow F \downarrow \leftarrow \leftarrow F HZ frequencyWQI ΔQ \lor varcontrol deviation \leftarrow \uparrow \downarrow \leftarrow \leftarrow \uparrow \downarrow \leftarrow	ULLVVoltage Phase-PhasePF1ULNVVoltage Phase-NeutralCP1THD%Total Harmonic Distortion \leftarrow \uparrow \downarrow \leftarrow \uparrow I \land ACurrentOPHTHD%Total Harmonic DistortionAPFI \land ACurrentOPHTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFT-MAX \leftarrow \uparrow \leftarrow \uparrow \checkmark \leftarrow \uparrow \downarrow active PowerWPIQvarreactive PowerWPESVAapparent power \leftarrow \leftarrow \uparrow \downarrow \leftarrow \uparrow AQ varcontrol deviationWQET \circ \circ ambient temperature \leftarrow \uparrow \downarrow \leftarrow \uparrow	ULLVVoltage Phase-PhasePF1ULNVVoltage Phase-NeutralCP1THD%Total Harmonic Distortion \leftarrow \uparrow \downarrow \leftarrow \uparrow I \checkmark ACurrentOPHTHD%Total Harmonic DistortionAPFI \checkmark ACurrentOPHTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFT-MAX \leftarrow \uparrow \checkmark \leftarrow \uparrow \checkmark \leftarrow Q \lor varreactive PowerWPIQ \lor varreactive PowerWPESVAapparent power \leftarrow \uparrow \leftarrow \uparrow \downarrow \leftarrow \uparrow ΔQ \lor varcontrol deviationWQET \circ \circ ambient temperature \leftarrow \leftarrow \uparrow \downarrow \leftarrow \uparrow	ULLVVoltage Phase-PhasePF1ULNVVoltage Phase-NeutralCP1THD%Total Harmonic Distortion \leftarrow \uparrow \downarrow \leftarrow \uparrow I \blacktriangle ACurrentOPHTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFTHD%Total Harmonic DistortionAPFT-MAX \leftarrow \uparrow \downarrow P \checkmark \checkmark \checkmark Q \lor varreactive PowerWPIQ \lor varreactive PowerWPES \lor VAapparent power \checkmark \leftarrow \uparrow \downarrow \leftarrow \uparrow Δ HZfrequencyWQI Δ \lor control deviationWQET \circ ambient temperature \leftarrow \leftarrow \uparrow \downarrow	ULLVVoltage Phase-PhasePF1IIULNVVoltage Phase-NeutralCP1IITHD%Total Harmonic DistortionIIIIIACurrentOPHIITHD%Total Harmonic DistortionAPFIIIACurrentOPHIITHD%Total Harmonic DistortionAPFIITHD%Total Harmonic DistortionAPFIIPV%Total Harmonic DistortionMPFIIQVarreactive PowerWPIVWHIQVAapparent powerIIIIFHZfrequencyWQIVarHVarHAQVarcontrol deviationWQEVarHII°Cambient temperatureIIIIIIIII



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MEAS. VALUES	Harmonics for current and voltage up to 31st order
> HARMONICS <	
STEPINFO	
$\uparrow \downarrow \rightarrow$	

HARMON > STEPINF SETUF	CS D	<	Display Step type, switching operations, Step size.
↑ ↓	-	→	

STEPINFO	CHANGE LANG.	BLR-CM comes with ENGLIS	SH / FRENCH / GERMAN as n	nenu language					
> SETUP <	t								
MANUAL									
$\uparrow \downarrow \rightarrow$	START AI	Starts the automatic initialization	ition						
PASSWORD appears in	t	↓							
the display.	MEASUREMENT	Adjustment of all points conc	erning the measurement:						
2402	t	CT FACTOR	SYNCHRONISATION	COUNTDOWN					
2102		VT FACTOR	FREQUENCY	START AI					
		NOM. VOLTAGE	PHASE COMP	TEMP. OFFSET					
		CONNECTION	V-TOLERANCE MIN	CT TYPE 1A					
		MEASUREMENT	V-TOLERANCE MAX	1PH MEASUREMENT					
	STEPS	Adjustment and resetting of t	the Step parameters:						
	Ļ	DISCHARGE TIME	SWITCH CYCLES	NOM. VALUE RESET					
		STEP TYPE	NOM. VALUE						
	CONTROL	Adjustment of the control parameter:							
		CONTROL	SWITCH CYCLES	Q CAPACITIVE STEPS					
		COS PHI 1	BALANCING	TURN OFF					
		COS PHI 2	STEP EXCHANGE	FAST CONTROL					
		SWITCH INTERVAL	CONTROL	DELAT MEASUREMENT					
		SWITCH INTERVAL STEP	SENSITIVITY	FAST CONTROL					
		EXCHANGE	CONTROL	MAX. STEP VAL.					
		ASYM. FACTOR	Q OFFSET	FAST CONTROL					
		STEP RECOGNITION	I < LIMIT	MEAN Q					
		SWITCH CYCLES	FREEZE STEPS	FAST CONTROL					
		BALANCING		STINC. IMP					
		1							
	DISPLAY	Display setup, contrast, pass	sword (to deactivate the passw	ord set 0000)					
			$\cos \varphi$, DI, M, DO: Display of	power factor and status of					
			Use the ◄ button to change	ge the display reading.					
		Q 0.00 var	Cos $φ$, ΔQ : Display of power	factor and control deviation.					
		DISPLAY		ge the display reading.					
		₽							
		1.00 KW imp ☺ → COS PHI 1	Cos φ , valid Target cos φ (1	or 2): Showing of power-					
				pomor lactor (c.g. talli					
		ін н	switching with digital input).						



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CONTRAST	The contrast of the LCD-display can be adjusted by				
	pushing the + / - keys. After leaving this submenu the setting is stored automatically.				
PASSWORD	By pushing the + / - keys the password can be changed.				
	Reaching the last digit the new password is stored by pushing the ◄ ^J -key.(set the password to 0000 the password protection is switched off)				

ALARM	Choose and activate alarms, the following alarms are possible:						
	CONTROL ALARM	HARMONICS U	TEMP 1				
	NO CURRENT	HARMONICS I	TEMP 2				
	STEP FAULT	P OVERLOAD	DI INPUT				
	STEP WARNING	Q OVERLOAD	FREQUENCY				
	COS PHI	P-EXPORT					

MODBUS	Adjustment of communication parameter:					
	BAUDRATE	PARITY	ADDRESS			

DATALOGGER	Adjustment of the Datalogger:			
	DATE & TIME	STORAGE INTERVAL	SETUP DI	
			INPUT	

RESET	Reset menu:		
	RESET SETUP	RESET STEPS	RESET OPH
	RESET FAULTY STEPS	RESET WORK COUNTER	RESET T-MAX
		RESET APF	DATALOGGER DELETE



To enter in manual mode, please select "MANUAL" and push ► for 3 seconds. The automatic control is frozen and the exits can be switched manually. By the means of the + -key the referring step can be selected. Changing the switching state is possible by pushing the <-key.



Manual switching is only possible when measurement voltage is in allowed range. Otherwise over- and undervoltage protection will block this function. After switching off an active step the discharging time is active. Only after this time is over the step can be switched on manually again.

The menu item "DATALOGGER" is only visible when the device is equipped with option -DM.

MANUAL > DATALOGGER < DEVICE INFO ↑ ↓ →	SETUP HISTORY	→	In item "SETUP HISTORY" are all changes in the setup of the device stored. For each changed value are the following information's with time stamp stored: Name of the setting, e.g. CT FACTOR and initial value and new adjusted value. For more detailed information's, please check the reference book.
	ALARM HISTORY	→	In item "ALARM HISTORY" are all alarm events stored. For each alarm event are the following information's with time stamp stored: Name of alarm e.g. Temp 1, adjusted threshold and max. value and voltage and current.
DATALOGGER	device type e.g.	BLR-CN	1 1 12



device type e.g. BLR-CM software: z.B. V 02.07.02 flag: z.B. MB = Modbus



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TECHNICAL DATA

Auxiliary voltage	100 - 132V / 207 - 253V, 45-65Hz, max. fuse 6A	
Voltage measuring	50 – 530V, 45 – 65Hz, PT-ratio 1 - 350	
Current measuring	$0 - 5A$, sensitivity 15mA, burden 15m Ω (option -3A: 3x 0 - 5A)	
-	overload 20% continuous, CT-ratio 1 - 6500	
Control exits	6R, 12R, 6T, 12T, 12RT	
	relays: N/O, one common point, max. fuse 6A	
	breaking capacity: 250V AC / 5A, 400V AC / 2A, 110V DC / 0,4A, 30V DC / 5A	
	static outputs: open-collector, breaking capacity: 8 – 48V DC / 100mA	
Alarm contact	C/O, voltfree, programmable	
	max. fuse 6A, breaking capacity 250V AC / 5A	
Digital input DI0.1-DI0.2 (optional)	10 – 30V DC, for synchronization of data-logger	
Digital input DI1.1-DI1.2	50 – 250V AC, programmable	
Digital output	N/O, voltfree, programmable	
	max. fuse 6A, breaking capacity 250V AC / 5A	
Data-logger (optional)	2MB	
Interface (optional)	RS485 Modbus RTU protocol (Slave)	
Ambient temperature	operation: 0°C +70°C, storage: -20°C +85°C	
Humidity	0% - 95%, without moisture condensation	
Overvoltage class	II, pollution degree 3 (DIN VDE 0110, Teil 1 / IEC 60664-1)	
Standards	DIN VDE 0110 Teil 1 (IEC 60664-1:1992)	
	VDE 0411 Teil 1 (DIN EN 61010-1 / IEC 61010-1:2001)	
	VDE 0843 Teil 20 (DIN EN 61326 / IEC 61326:1997 + A1:1998 + A2:2000)	
Conformity and listing	CE, UL, cUL, GOST-R	
Terminals	screw-type, plugable, max. 2,5mm ²	
Casing	front: instrument casing plastic (UL94-VO), rear: metal	
Protection class	front: IP 54, rear: IP 20	
Weight	ca. 0,8 kg	
Dimensions	144 x 144 x 58mm (h x w x d), cutout 138 ^{+0,5} x 138 ^{+0,5} mm	

TROUBLE SHOOTING

Problem	Possible cause	Remedy
no display	auxiliary voltage missing	check correct connection of auxiliary voltage, if necessary rectify
display "Ū<>LIMIT"	measurement voltage out of range wrong settings for voltage measurement	check correct connection of measurement voltage, if necessary rectify check settings in menu "SETUP / MEASUREMENT", if necessary rectify
display "I <limit"< td=""><td>measurement current too small</td><td>check connection of CT, probably there is a break in the line CT ratio too high, if necessary replace CT remove short circuit link of the CT</td></limit"<>	measurement current too small	check connection of CT, probably there is a break in the line CT ratio too high, if necessary replace CT remove short circuit link of the CT
wrong display of current or voltage	wrong transformer ratio	check settings PT- or CT-ratio in menu "SETUP / MEASUREMENT", if necessary rectify
wrong power factor is displayed	wrong settings at the regulator	check settings "NOMINAL VOLTAGE" and "CONNECTION" in menu "SETUP" and setting "PHASE COMPENSATION" in menu "EXTENDED", if necessary rectify
	setting of Q offset	correct setting of Q offset
power factor doesn't change after switching on a step, step is switched off again	CT mounted in wrong position	check mounting position referring circuit diagram (current of load and capacitors have to be measured!), if necessary rectify
alarm "overcurrent"	current higher than allowed	check CT ratio, probably replace by suitable transformer type
alarm "control"	permanent overcompensation permanent undercompensation	check settings check contactors, probably contact stick together check settings check capacitors, possibly fuse defective check dimensioning of the compensation unit
reversed control mode	current or voltage clamps interchanged	correct connection or adapt phase compensation
single steps are not switched on or off	wrong settings	check, if referring steps are defined as fix steps (permanently on or off)
steps are detected as defective	step defective	check capacitor steps, probably fuse, capacitor or contactor defective
steps are not switched on	step size too large	necessary reactive power smaller than switching threshold of step size of the smallest step